1. PRODUCT AND COMPANY IDENTIFICATION

Product name: DB EPOXY ADH E-90FL 50 ML HARD
Product type: Epoxy Hardener
IDH number: 701974
Item number: 29309_209531
Region: United States

Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Liquid
Color: Gray
Odor: Mild

Hazardous Components:

<table>
<thead>
<tr>
<th>Hazardous Component</th>
<th>CAS Number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyamide</td>
<td>Unknown</td>
<td>60 - 100</td>
</tr>
<tr>
<td>Kaolin</td>
<td>1332-58-7</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Amino ether</td>
<td>Unknown</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Silicon dioxide</td>
<td>7631-86-9</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: > 93 °C (> 199.4 °F) Setaflash Closed Cup

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes. Use of water may result in the formation of very toxic aqueous solutions.


6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 “Exposure Controls / Personal Protection” prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Do not store in reactive metal containers.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.
### Hazardous components

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyamide</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Kaolin</td>
<td>2 mg/m³ TWA Respirable fraction.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Amino ether</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Silicon dioxide</td>
<td>6 mg/m³ TWA 0.8 mg/m³ TWA</td>
<td>None</td>
<td>3 mg/m³ TWA Respirable fraction.</td>
<td>None</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>10 mg/m³ TWA 15 mg/m³ TWA Total dust.</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

### Engineering controls:
Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

### Respiratory protection:
Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

### Eye/face protection:
Safety goggles or safety glasses with side shields.

### Skin protection:
Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

### Physical and Chemical Properties

**Physical state:** Liquid

**Color:** Gray

**Odor:** Mild

**Odor threshold:** Not available

**pH:** Not available

**Vapor pressure:** Not available

**Boiling point/range:** Not available

**Melting point/range:** Not available

**Vapor density:** Not available

**Flash point:** > 93 °C (> 199.4 °F) Setaflash Closed Cup

**Flammable/Explosive limits - lower:** Not available

**Flammable/Explosive limits - upper:** Not available

**Autoignition temperature:** Not available

**Evaporation rate:** Not available

**Solubility in water:** Partial

**Partition coefficient (n-octanol/water):** Not available

**VOC content:** < 1 %; < 10 g/l Estimated

### Stability and Reactivity

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** None under normal processing.


**Conditions to avoid:** Keep away from heat, ignition sources and incompatible materials.
11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyamide</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Kaolin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Amino ether</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Silicon dioxide</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>No</td>
<td>Group 2B</td>
<td>No</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>Health Effects/Target Organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyamide</td>
<td>No Data</td>
</tr>
<tr>
<td>Kaolin</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Amino ether</td>
<td>No Data</td>
</tr>
<tr>
<td>Silicon dioxide</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>Irritant, Respiratory, Some evidence of carcinogenicity</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

International Air Transportation (ICAO/IATA)

- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

Water Transportation (IMO/IMDG)

- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

- TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.
- TSCA 12(b) Export Notification: None above reporting de minimus
- CERCLA/SARA Section 302 EHS: None above reporting de minimus
- CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
- CERCLA/SARA 313: None above reporting de minimus

IDH number: 701974

Product name: DB EPOXY ADH E-90FL 50 ML HARD
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format. 1,2,3,4,5,6,7,8,10,15

Prepared by: Rena Petrides, Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.
1. PRODUCT AND COMPANY IDENTIFICATION

Product name: DB EPOXY ADH E-90FL 50 ML
Product type: Epoxy resin
IDH number: 701973
Item number: 29309_209530
Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: 860.571.5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state: Liquid
Color: Light
Odor: Faint, Epoxy

HMIS:
HEALTH: 2
FLAMMABILITY: 1
PHYSICAL HAZARD: 0

Personal Protection: See MSDS Section 8

WARNING:
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects:

- Inhalation: May cause respiratory tract irritation.
- Skin contact: May cause allergic skin reaction. May cause skin irritation.
- Eye contact: This product may cause irritation to the eyes.
- Ingestion: Not a relevant route of exposure.

Existing conditions aggravated by exposure:
Eye, skin and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>CAS NUMBER</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin</td>
<td>Proprietary</td>
<td>60 - 100</td>
</tr>
<tr>
<td>Kaolin</td>
<td>1332-58-7</td>
<td>10 - 30</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

- Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

- Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: > 93 °C (> 199.4 °F) Setaelash Closed Cup

Autoignition temperature: Not available

Flammable/Explosive limits - lower: Not available

Flammable/Explosive limits - upper: Not available

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turnout gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.


6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Kaolin</td>
<td>2 mg/m3 TWA Respirable fraction.</td>
<td>5 mg/m3 TWA Respirable fraction.</td>
<td>15 mg/m3 TWA Total dust.</td>
<td>None</td>
</tr>
</tbody>
</table>

IDH number: 701973

Product name: DB EPOXY ADH E-90FL 50 ML

Page 2 of 5
Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color:</td>
<td>Light</td>
</tr>
<tr>
<td>Odor:</td>
<td>Faint, Epoxy</td>
</tr>
<tr>
<td>Odor threshold:</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling point/range:</td>
<td>&gt; 260 °C (&gt; 500°F)</td>
</tr>
<tr>
<td>Melting point/range:</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor density:</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash point:</td>
<td>&gt; 93 °C (&gt; 199.4 °F) Setalflash Closed Cup</td>
</tr>
<tr>
<td>Flammable/Explosive limits - lower:</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammable/Explosive limits - upper:</td>
<td>Not available</td>
</tr>
<tr>
<td>Autoignition temperature:</td>
<td>Not available</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>Negligible</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water):</td>
<td>Not available</td>
</tr>
<tr>
<td>VOC content:</td>
<td>Not available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.


Conditions to avoid: Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Kaolin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>Health Effects/Target Organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin</td>
<td>Allergen, Irritant</td>
</tr>
<tr>
<td>Kaolin</td>
<td>Nuisance dust</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of in accordance with local and national regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)
- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

International Air Transportation (ICAO/IATA)
- Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (epoxy resin)
- Hazard class or division: 9
- Identification number: UN 3082
- Packing group: III

Water Transportation (IMO/IMDG)
- Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)
- Hazard class or division: 9
- Identification number: UN 3082
- Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information
- TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.
- TSCA 12(b) Export Notification: None above reporting de minimus
- CERCLA/SARA Section 302 EHS: None above reporting de minimus
- CERCLA/SARA Section 311/312: Immediate Health
- CERCLA/SARA 313: None above reporting de minimus
- California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information
- CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
- WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 1, 2, 5, 8, 10, 15

Prepared by: Rena Petrides, Regulatory Affairs Specialist
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