MATERIAL SAFETY DATA SHEET

SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: BUEHLER EDGEMET SOLUTION B
IDENTIFICATION NUMBER: 20-8192b (SOLUTION B)
PRODUCT USE/CLASS: Prep solution

SUPPLIER:
BUEHLER, a division of Illinois Tool Works Inc.
41 WAUKEGAN ROAD
LAKE BLUFF, IL 60044

EMERGENCY: 800-424-9300
INFORMATION: 847-295-6500
PREPARER: Technical Department, 847-295-6500
PREPARE DATE: 4/03/2012, 03 April 2012

SECTION 2 – COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>ITEM</th>
<th>CHEMICAL NAME</th>
<th>CAS NUMBER</th>
<th>WT/WT%</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Sodium hypophosphite</td>
<td>7681-53-0</td>
<td>1.0-5.0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ITEM</th>
<th>ACGIH TLV-TWA</th>
<th>ACGIH TLV-STEL</th>
<th>OSHA PEL-TWA</th>
<th>OSHA PEL-CEILING</th>
<th>COMPANY TLV-TWA</th>
<th>SKIN</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>N.E.</td>
<td>NO</td>
</tr>
</tbody>
</table>

(SEE SECTION 16 FOR ABBREVIATION LEGEND)
SECTION 3 – HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Contact with skin or eyes may cause irritation.

ACUTE EFFECTS – EYE CONTACT: Not expected to present a hazard in normal industrial use.

ACUTE EFFECTS - SKIN CONTACT: Substance may cause slight skin irritation.

ACUTE EFFECTS – INHALATION: Not expected to present a hazard in normal industrial use (room temperature processing).

ACUTE EFFECTS - INGESTION: May cause nausea and vomiting.

CHRONIC OVEREXPOSURE EFFECTS: Not Applicable.

OTHER INFORMATION: Not Applicable.

PRIMARY ROUTE(S) OF ENTRY: SKIN CONTACT, EYE CONTACT

SECTION 4 – FIRST AID MEASURES

EYE CONTACT: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

SKIN CONTACT: Wash with soap and water. Get medical attention if irritation develops or persists.

INHALATION: If symptoms occur, remove to fresh air. Medical personnel may administer oxygen if breathing is difficult. Seek medical attention if symptoms persist.

INGESTION: Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention.

NOTES TO PHYSICIAN: Not Applicable.

SECTION 5 – FIRE FIGHTING MEASURES

FLASH POINT: N.A.

LOWER EXPLOSIVE LIMIT: N.A.

UPPER EXPLOSIVE LIMIT: N.A.

AUTOIGNITION TEMPERATURE: No flash

EXTinguISHING MEDIA: Does not burn

UNUSUAL FIRE AND EXPLOSION HAZARDS: Does not burn. Dry Sodium hypophosphite, when heated, emits highly flammable phosphine gas which can ignite spontaneously in air. High explosion hazard when mixed with chlorates or nitrates and heated.

SPECIAL FIREFIGHTING PROCEDURES: Keep safe distance away.
SECTION 6 – ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Reclaim clean material. Contaminated material should be swept or shoveled into appropriate waste container and disposed of in accordance with applicable federal, state and local regulations.

SECTION 7 – HANDLING AND STORAGE

HANDLING: Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid contact with skin and eyes.

STORAGE: Keep from freezing.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: General ventilation usually adequate.

RESPIRATORY PROTECTION: None normally required under general ventilation. If TLV/PEL is exceeded, if use is performed in a poorly-ventilated space, or if inhalation effects occur, use NIOSH-approved vapor cartridge respirator in accordance with applicable health and safety regulations and manufacturer’s recommendations.

SKIN PROTECTION: Clean clothing to cover skin. Cloth or synthetic gloves.

EYE PROTECTION: Safety glasses.

OTHER PROTECTIVE EQUIPMENT: Accessible eye wash and safety shower.

HYGIENIC PRACTICES: Follow good general industrial safety practices during use. Do not smoke or eat during use.
SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BOILING RANGE:</strong></td>
<td>N.A.</td>
</tr>
<tr>
<td><strong>VAPOR DENSITY:</strong></td>
<td>Is heavier than air</td>
</tr>
<tr>
<td><strong>ODOR:</strong></td>
<td>None</td>
</tr>
<tr>
<td><strong>ODOR THRESHOLD:</strong></td>
<td>No data</td>
</tr>
<tr>
<td><strong>APPEARANCE:</strong></td>
<td>Clear</td>
</tr>
<tr>
<td><strong>EVAPORATION RATE:</strong></td>
<td>Is slower than Butyl Acetate</td>
</tr>
<tr>
<td><strong>SOLUBILITY IN H₂O:</strong></td>
<td>Complete</td>
</tr>
<tr>
<td><strong>FREEZE POINT:</strong></td>
<td>32 deg F</td>
</tr>
<tr>
<td><strong>SPECIFIC GRAVITY:</strong></td>
<td>1.0099</td>
</tr>
<tr>
<td><strong>VAPOR PRESSURE:</strong></td>
<td>17.5 mmHg @ 20 deg C</td>
</tr>
<tr>
<td><strong>pH @ 0.0%:</strong></td>
<td>N.D.</td>
</tr>
<tr>
<td><strong>PHYSICAL STATE:</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>VISCOSITY:</strong></td>
<td>Low</td>
</tr>
<tr>
<td><strong>COEFFICIENT OF WATER/OIL DISTRIBUTION:</strong></td>
<td>No data</td>
</tr>
</tbody>
</table>

(SEE SECTION 16 FOR ABBREVIATION LEGEND)

SECTION 10 - STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Dehydration.

INCOMPATIBILITY: Strong bases or oxidants. Sodium nitrate. Chlorates + heat.


HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

SECTION 11 - TOXICOLOGICAL PROPERTIES

No product or component toxicological information is available.

SECTION 12 - ECOLOGICAL INFORMATION

ECOLOGICAL TEST DATA: Not Available
SECTION 13 – DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Review all current federal, state, and local regulations regarding health and disposal for appropriate disposal procedures.

SECTION 14 – TRANSPORTATION INFORMATION

DOT PROPER SHIPPING NAME: Not regulated
DOT TECHNICAL NAME: N.A.  HAZARD SUBCLASS: N.A.
DOT HAZARD CLASS: N.A.  PACKAGING GROUP: N.A.
DOT UN/NA CLASS: N.A.  RESP. GUIDE PAGE:

INTERNATIONAL SHIPPING NAME: Not regulated
INTERNATIONAL ID NUMBER: N.A.
IMDG CLASS (1°, 2°): N.A.  IMDG PAGE NUMBER: N.A.
IMDG EMS: N.A.  IATA CLASS (1°, 2°): N.A.

SECTION 15 – REGULATORY INFORMATION


CERCLA – SARA HAZARD CATEGORY: THIS PRODUCT HAS BEEN REVIEWED, AND IS CONSIDERED, UNDER APPLICABLE DEFINITIONS, TO MEET THE FOLLOWING CATEGORIES: NONE

SARA SECTION 313: THIS PRODUCT CONTAINS THE FOLLOWING SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 AND 40 CFR PART 372:

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS NUMBER</th>
<th>WT/WT % IS LESS THAN</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
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</tbody>
</table>

No SARA Section 313 components exist in this product.

TOXIC SUBSTANCE CONTROL ACT: THE CHEMICAL SUBSTANCES IN THIS PRODUCT ARE ON THE TSCA SECTION 8 INVENTORY. THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL SUBSTANCES SUBJECT TO THE REPORTING REQUIREMENTS OF TSCA 12(B) IF EXPORTED FROM THE UNITED STATES:

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS NUMBER</th>
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</thead>
<tbody>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

No components found.
**SECTION 15 – REGULATORY INFORMATION**

**NEW JERSEY RIGHT-TO-KNOW:** THE FOLLOWING MATERIALS ARE NON-HAZARDOUS, BUT ARE AMONG THE TOP 5 COMPONENTS IN THIS PRODUCT:

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

**PENNSYLVANIA RIGHT-TO-KNOW:** THE FOLLOWING NON-HAZARDOUS INGREDIENTS ARE PRESENT IN THE PRODUCT AT GREATER THAN 3%:

<table>
<thead>
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</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

**CALIFORNIA PROPOSITION 65:** No Proposition 65 chemicals known to exist in this product.

**CANADIAN WHMIS:** THIS MSDS HAS BEEN PREPARED IN COMPLIANCE WITH CONTROLLED PRODUCT REGULATIONS EXCEPT FOR USE OF THE 16 HEADINGS.

**CANADIAN WHMIS CLASS:** D2B

**COMPONENT RCRA CLASSIFICATIONS:** Not Applicable.

**COMPONENT RCRA CODES:** Not Applicable.

**CERCLA RQ VALUE (MINIMUM):** Not Applicable.
SECTION 16 – OTHER INFORMATION

HMIS RATINGS

HEALTH: 0  FLAMMABILITY: 0  REACTIVITY: 1


REASON FOR REVISION:  Periodic Review

VOLATILE ORGANIC COMPOUNDS:  0 grams/ltr

LEGEND:

N.A. – NO INFORMATION  N.E. – NOT ESTABLISHED  N.D. – NOT DETERMINED

ABBREVIATIONS:  ACGIH = AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS; OSHA = OCCUPATIONAL HEALTH AND SAFETY ADMINISTRATION; TLV-TWA = THRESHOLD LIMIT VALUE – TIME WEIGHTED AVERAGE (8 HOURS); STEL = SHORT-TERM EXPOSURE LIMIT (15 MINUTES); C = CEILING VALUE; PEL = PERMISSIBLE EXPOSURE LIMIT

DISCLAIMER:  TO THE BEST OF OUR KNOWLEDGE, THE INFORMATION CONTAINED IN THIS MSDS IS ACCURATE OR IS OBTAINED FROM SOURCES BELIEVED TO BE ACCURATE. HOWEVER, NO LIABILITY, EXPRESSED OR IMPLIED, IS ASSUMED FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. BUYER ASSUMES LIABILITY IN ITS USE OF THE MATERIAL.