MATERIAL SAFETY DATA SHEET

PRODUCT #FE-0004A

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

COMPANY INFORMATION
H.B. Fuller Company
1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
(612) 522-4707

DISTRIBUTOR INFORMATION
American Chemical, Inc.
2201 North 2nd Street
Minneapolis, MN 55411
(612) 522-4707

Medical Emergency Phone Number (24 hour): 1-888-853-1758
Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

PRODUCT INFORMATION
Product Number: FE0004A
Product Identifier: 802448PM
Product Description: Epoxy Resin

SECTION 2 – COMPOSITION/INFORMATION ON INGREDIENTS

Unlisted ingredients are not ‘hazardous’ per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for any additional exposure limit guidelines.

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS #</th>
<th>PERCENT</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A diglycidyl ether</td>
<td>1675-54-3</td>
<td>50 – 70</td>
<td>Not established</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>25068-38-6</td>
<td>10 – 30</td>
<td>Not established</td>
</tr>
<tr>
<td>Calcium carbonate</td>
<td>1317-65-3</td>
<td>5 - 10</td>
<td>TWA (Respirable dust) 5mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>TWA (Total dust) 15 mg/m³</td>
</tr>
<tr>
<td>Silica, amorphous fumed</td>
<td>112945-52-5</td>
<td>1 - 5</td>
<td>Not established</td>
</tr>
</tbody>
</table>

SECTION 3 – HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Severe eye irritant. Can cause skin irritation. May cause allergic skin reaction.

HMIS Rating: Health-2 Flammability-1 Reactivity-0

See Section 8: Exposure controls/personal protection for personal protective equipment recommendations.

POTENTIAL HEALTH EFFECTS BY ROUTE ENTRY

Eye:
Can cause severe irritation. Eye contact may result in corneal injury. Symptoms may include discomfort or pain, excessive blinking and tear production, with marked redness and swelling of the conjunctiva. Temporary vision impairment (cloudy or blurred vision) is possible.

Skin:
Can cause skin irritation. May cause sensitization.

Inhalation:
Can cause minor respiratory irritation. Inhalation of dusts produced during cutting, grinding or sanding of this product may cause irritation of the respiratory tract. This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product and will not present an
exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

Ingestion:
Ingestion is not an anticipated route of exposure. No hazard in normal industrial use.

Long-Term (Chronic) Health Effects
Target Organs(s): Skin Lungs
Regulated Carcinogen Status: Unless noted below, this product does not contain regulated levels of NTP, IARC, ACGIH, or OSHA listed carcinogens.

Existing Health Conditions Affected by Exposure: Skin disease including eczema and sensitization; Lung Disease

SECTION 4 – FIRST AID MEASURES

If In Eyes: Immediately flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention and monitor the eye daily as advised by your physician.

If On Skin: Wash with soap and water. Get medical attention if irritation develops or persists.

If Vapors Inhaled: Remove to fresh air. Call a physician if symptoms persist.
If Swallowed: Do not induce vomiting. Seek Medical attention immediately. Drink two glasses of water or milk to dilute. Do not give anything by mouth to an unconscious person. Induced vomiting may lead to aspiration of the material into the lungs potentially causing chemical pneumonitis that may be fatal.

SECTION 5 – FIRST FIGHTING MEASURES

Flash Point: No applicable
Auto Ignition Temperature: Not established
Lower Explosive Limit (% in air): Not established
Upper Explosive Limit (% in air): Not established
Extinguishing Media: Use water spray, foam, dry chemical or carbon dioxide.
Unusual Fire and Explosion Hazards: Material will burn in a fire.
Special Fire Fighting Instructions: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.
Hazardous Combustion Products: Carbon dioxide, Carbon monoxide

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Special Protection: Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred.

Cleanup: Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water system.

SECTION 7 – HANDLING AND STORAGE

Handling: Harmful or irritating material. Avoid contacting and avoid breathing the material. Use only in a well ventilated area.
Storage: Store in a cool, dry place
Consult the Technical Data Sheet for specific storage instructions.

SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye Protection: Wear safety glasses when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.

Skin Protection: Avoid skin contact by wearing chemically resistant gloves.
Gloves: Nitrile

Respiratory Protection: Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. NIOSH approved air purifying respirator with dust/mist filter if product is sprayed. Respirators should be selected by and used following requirements found in OSHA’s respirator standard (29 CFR 1910.134).
Ventilation: Use local exhaust-ventilation or other engineering controls to minimize exposures.

### Exposure Limits:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGI Exposure Limits</th>
<th>AIHA WEEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A diglycidyl ether</td>
<td>Not established</td>
<td>Not established</td>
</tr>
<tr>
<td>Epoxy resin</td>
<td>Not established</td>
<td>Not established</td>
</tr>
<tr>
<td>Calcium carbonate</td>
<td>TWA (Total Dust) 10MG/M³²</td>
<td>Not established</td>
</tr>
<tr>
<td>Silica, amorphous fumed</td>
<td>Not established</td>
<td>Not established</td>
</tr>
</tbody>
</table>

### SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

| Physical State: | Liquid  
Color: | Off-White  
Odor: | Neutral  
Odor Threshold: | Not established  
Weight Per Gallon (lbs.): | 10.4  
Specific Gravity: | 1.25  
Solids (% by weight): | 100.0  
pH: | Not established  
Boiling Point (deg. C): | Not established  
Freezing/Melting Point (deg. C): | Not established  
Vapor Pressure (mm Hg): | Not established  
Vapor Density: | Not established  
Evaporation Rate: | Not established  
Octanol/Water Coefficient: | Not established|

### SECTION 10 - STABILITY AND REACTIVITY

Stability: Stable under normal conditions  
Chemical Incompatibility: Not established  
Hazardous Polymerization: Will not occur.  
Hazardous Decomposition products: Carbon monoxide, carbon dioxide

### SECTION 11 – TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>LD50/LC50</th>
</tr>
</thead>
</table>
| Bisphenol A diglycidyl ether  | Oral LD50 Rat = 11.3 ml/kg  
                                   | Dermal LD50 Rabbit=20000 mg/kg|
| Epoxy resin                   | Oral LD50 Rat = 11.4 g/kg  
                                   | Dermal LD50 Rabbit> 20 ml/kg|
| Calcium carbonate             | Oral LD50 Rat = 6250 mg/kg  
| Silica, amorphous fumed       | Oral LD50 Rat 3160 mg/kg |

### SECTION 12 – ECOLOGICAL INFORMATION

Overview: No ecological information available

### SECTION 13 – DISPOSAL CONSIDERATIONS

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Dispose of in an approved landfill. Consult your state, local or provincial authorities and your local waste vendor for more restrictive requirement.

### SECTION 14 – TRANSPORTATION INFORMATION

Consult Bill of Lading for transportation information

### DOT: Not Regulated

### SECTION 15 – REGULATORY INFORMATION

**INVENTORY STATUS**

- **U.S. EPA TSCA:** This product is in compliance with the Toxic Substances Control Act’s Inventory requirements.
- **Canadian CEPA DSL:** This product is in compliance with the Canadian Domestic Substance List requirements.
- **European EINECS:** This product is in compliance with the European Inventory of Notified and Existing Chemical Substances requirements.
This product is in compliance with the Australian Inventory of Chemical Substances requirements.

This product is in compliance with the Japanese Existing and New Chemical Substances requirements.

This product is in compliance with the Korean Existing Chemicals List requirements.

This product is in compliance with the Philippine Inventory of Chemical and Chemical Substances requirements.

If you need more information about the inventory status of this product call 651-236-5858

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us to request an export review.

Federal Reporting
EPA SARA Title III Section 313
Unless listed below, this product does not contain toxic chemical (s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 72. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

WHMIS STATUS: Unless listed below, this product is not controlled under the Canadian Workplace Hazardous Materials Information System.

D2B

STATE REPORTING - This MSDS is not prepared for distribution in California.

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS)

7/2008