Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Fluorinert™ FC-77 Electronic Liquid
MANUFACTURER: 3M
DIVISION: Electronics Markets Materials Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/28/13
Supersedes Date: 01/03/13
Document Group: 10-3791-0

Product Use:
Intended Use: For Industrial Use Only. Not Intended for Use as a Medical Device or Drug.
Limitations on Use: Fluorinert™ Electronic Liquids are used in a wide variety of applications, including but not limited to precision cleaning of medical devices and as lubricant deposition solvents for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Fluorinert solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user’s knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

Specific Use: Testing Fluid or Heat Transfer Fluid for Electronics

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Perfluoro compounds, (primarily compounds with 8 carbons)</td>
<td>86508-42-1</td>
<td>100</td>
</tr>
</tbody>
</table>

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SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Liquid
Odor, Color, Grade: Colorless, odorless liquid.
General Physical Form: Liquid
Immediate health, physical, and environmental hazards:

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact: Contact with the eyes during product use is not expected to result in significant irritation.

Skin Contact: Contact with the skin during product use is not expected to result in significant irritation.

Inhalation: If thermal decomposition occurs: May be harmful if inhaled.

Ingestion: No health effects are expected.

3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This compound is completely fluorinated (perfluorinated), or it contains perfluorinated portions. Perfluoroalkyl groups resist degradation in most natural environments. This low-solubility substance has insignificant toxicity to aquatic organisms (Lowest LL50 or EL50 is >1000 mg/L). LL50 (Lethal Level) and EL50 are similar to LC50 and EC50, but tests the water phase from incompletely-miscible mixtures. Take precautions to prevent direct release of this substance to the environment.

ATMOSPHERIC FATE: Perfluoro compounds (PFCs) are photochemically stable and expected to persist in the atmosphere for more than 1000 years. PFCs have high global warming potential, exceeding 7000 (100-yr-IHT, calculated using the IPCC 2001 methodology). The Ozone Depletion Potential (ODP) is Zero.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.
Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.
Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.
If Swallowed: No need for first aid is anticipated.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES
Autoignition temperature  
Flash Point  
Flammable Limits(LEL)  
Flammable Limits(UEL)  

5.2 EXTINGUISHING MEDIA
Material will not burn.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Exposure to extreme heat can give rise to thermal decomposition. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated. No unusual effects are anticipated during fire extinguishing operations. Avoid breathing the products and substances that may result from the thermal decomposition of the product or the other substances in the fire zone. Keep containers cool with water spray when exposed to fire to avoid rupture.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Read and follow safety precautions on the solvent label and MSDS.

6.2. Environmental precautions
For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate organic solvent. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid breathing of vapors, mists or spray. For industrial or professional use only. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of the hazardous decomposition products mentioned in the Reactivity Data section of this MSDS. Store work clothes separately from other clothing, food and tobacco products. Do not breathe thermal decomposition products.

7.2 STORAGE
Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed.

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

**8.1 ENGINEERING CONTROLS**
Use with appropriate local exhaust ventilation. Provide appropriate local exhaust when product is heated. For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines.

**8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)**

**8.2.1 Eye/Face Protection**
Avoid eye contact. The following eye protection(s) are recommended: Safety Glasses with side shields.

**8.2.2 Skin Protection**
Gloves are not required when product is uncontaminated and at room temperature.

Avoid skin contact with extremely cold or hot product. Wear appropriate gloves when handling this product to protect skin from low or high temperatures.

If the product becomes contaminated during use, select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

**8.2.3 Respiratory Protection**
Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. Avoid breathing of vapors, mists or spray.

If thermal degradation products are expected, use fullface supplied air respirator.

**8.2.4 Prevention of Swallowing**
Not applicable.

**8.3 EXPOSURE GUIDELINES**

None Established

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Physical Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor, Color, Grade:</td>
<td>Colorless, odorless liquid.</td>
</tr>
<tr>
<td>General Physical Form:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flash Point</td>
<td>No flash point</td>
</tr>
<tr>
<td>Flammable Limits(LEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits(UEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>90 - 107 ºC</td>
</tr>
</tbody>
</table>
Density: 1.8 g/ml
Vapor Density: Approximately 14 [@ 20 ºC] [Ref Std: AIR=1]
Vapor Pressure: Approximately 42 mmHg [@ 20 ºC]
Specific Gravity: Approximately 1.8 [Ref Std: WATER=1]
pH: Not Applicable
Melting point: Not Applicable
Solubility in Water: Nil
Evaporation rate: > 1 [Ref Std: BUOAC=1]
Kow - Oct/Water partition coef: No Data Available
Percent volatile: Approximately 100 %
VOC Less H2O & Exempt Solvents: [Details: Exempt]
Viscosity: 0.8 centistoke [@ 20 ºC]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
Finely divided active metals
Alkali and alkaline earth metals

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen Fluoride</td>
<td>At Elevated Temperatures - greater than 200 ºC</td>
</tr>
<tr>
<td>Perfluorosobutylene (PFIB)</td>
<td>At Elevated Temperatures - greater than 200 ºC</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Product-Based Toxicology Information:

A Material Toxicity Summary Sheet (MTSS) has been developed for this product. Please contact the address listed on the first page of this MSDS to obtain a copy of the MTSS for this product.

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION
**Test Organism**

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water flea, Daphnia magna</td>
<td>Effect Concentration 50% &gt;1500 mg/l</td>
</tr>
<tr>
<td>Fathead Minnow, Pimephales promelas</td>
<td>Lethal Concentration 50% &gt;1000 mg/l</td>
</tr>
</tbody>
</table>

**CHEMICAL FATE INFORMATION**

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 days Biological Oxygen Demand</td>
<td>Nil</td>
</tr>
<tr>
<td>Chemical Oxygen Demand</td>
<td>Nil</td>
</tr>
</tbody>
</table>

**SECTION 13: DISPOSAL CONSIDERATIONS**

Waste Disposal Method: Reclaim if feasible. To reclaim or return, contact your 3M sales representative.

As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste. Combustion products will include HF. Facility must be capable of handling halogenated materials.

To reclaim or return, check product label for contact.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

ID Number(s):
98-0211-6447-4, 98-0212-3124-0, ZF-0002-0320-6, ZF-0002-0389-1, ZF-0002-1164-7, ZF-0002-1445-0, ZF-0002-4132-1

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

**SECTION 15: REGULATORY INFORMATION**

**US FEDERAL REGULATIONS**
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No  Pressure Hazard - No  Reactivity Hazard - No  Immediate Hazard - No  Delayed Hazard - No

**STATE REGULATIONS**
Contact 3M for more information.

**CHEMICAL INVENTORIES**
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. The components of this product are listed on the Canadian Domestic Substances List.

The components of this product are listed on the Australian Inventory of Chemical Substances.

The components of this product are listed on Japan's Chemical Substance Control Law List (also known as the Existing and New Chemical Substances List.)

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Reactivity</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>0</td>
<td>0</td>
<td>None</td>
</tr>
</tbody>
</table>

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Reactivity</th>
<th>Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
<td>0</td>
<td>X - See PPE section.</td>
</tr>
</tbody>
</table>

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:
Section 1: Product use information was modified.

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